

# **COPPUS** VENTILATORS

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WWW.COPPUS.COM

We accept Visa, MasterCard and American Express.







#### WELCOME

For more than 90 years, COPPUS portable ventilators and cooling products have been recognized as leaders in providing reliable ventilation to meet the demands of safety and maintenance personnel around the world in refineries, chemical plants, steel mills, paper mills, utilities, fabrication shops, and a host of other industries including construction, railroads, airlines, shipbuilding, marine, and food/beverage processing.

#### **GENERAL APPLICATIONS**

- Confined space fresh air supply
- · Fume removal (degassing)
- Process cooling
- · Equipment cooling
- · Source capture fume exhaust
- · Personnel heat stress relief
- Air curing and drying of paints and coatings

#### FEATURES / ADVANTAGES

- One-year warranty
- Large product selection to meet nearly any portable ventilation or cooling need
- Axial and centrifugal designs
- Choice of drives: electric, pneumatic, steam, or water
- Explosion-proof models
- · Premium heavy-duty, continuous-operation motors
- Heavy-duty construction to meet industry demands
- Accommodates flexible duct
- Accessories

#### **AVAILABLE UPON REQUEST**

- · Application recommendations
- Product specifications
- Performance curves (pdf)
- Instruction manuals (pdf)



# COPPUS QUICK REFERENCE GUIDE

PRODUCT	MOTOR TYPE	FAN SIZE & TYPE	AIR FLOWS	FEATURES	PAGE
FAQs / Common Terms					4
AIR MAX 12	Electric TE	12 in (305 mm) Vaneaxial	2,200 (3,735)	Lightweight, compact, high air volume	5
CADET	Electric TE or EP	8 in (203 mm) Vaneaxial and Centrifugal	560-1,300 (933-2,209)	Lightweight and compact	6
VANO 175CV, 250CV	Electric TE and EP	8 in (203 mm) 12 in (305 mm) Vaneaxial	1,500-3,000 (2,549-5,098)	Rugged, durable, low-profile design for high air volume	8
DOUBLE-DUTY HEAT KILLER	Electric TE and EP	24 in (610 mm) and 30 in (762 mm) Vaneaxial	7,100-17,000 (12,000-28,890)	Floor mount and optional wall mount	10
JECTAIR Jectair Hornet	Compressed Air	8 in (203 mm) to 14 in (356 mm) Venturi	1,370-8,900 (2,328-15,121)	High-air flows, lightweight, maintenance-free	12
TA16-5000 TA16-5500	Electric TE and EP	16 in (406 mm) Tubeaxial	5,000-5,500 (8,495-9,345)	Heavy-duty, high volume for exhaust and fresh air	14
VENTAIR	Electric TE and EP	8 in (203 mm) to 16 in (406 mm) Centrifugal	1,700-10,700 (2,890-18,180)	Five sizes up to 30 HP; supply air to multiple work areas	15
PORTAVENT	Electric TE and EP	5 in (127 mm) & 6 in (152 mm) Centrifugal	560-940 (951-1,597)	Ideal for removing welding fumes; multi-position stand	16
CP-20	Steam or Air	20 in (508 mm) Axial	11,200 (19,029)	Bolts directly to standard API 20 in manway	17
REACTION FANS	Compressed Air	12 in (305 mm) 16 in (406 mm)	2,140-5,100 (3,636-8,665)	Ideal for hazardous locations; all aluminum-cast housing	18
REACTION FANS	Compressed Air	20 in (508 mm) 24 in (610 mm)	11,000-16,900 (18,689-28,700)	Bolts directly to tanks with standard API manways	18
MARINE VENTILATORS	Steam, Air and Water	12 in (305 mm) & 15 in (381 mm) Axial	4,600-8,400 (7,815-14,275)	Cargo tank ventilators; mates to 12.5 in (318 mm) deck opening	20
MARINE Venturi	Compressed Air	Venturi	3,980-4,870 (6,762-8,274)	Lightweight; mates to 12 in (305 mm) deck opening	21
ACCESSORIES				Add convenience and improve productivity	22

TE = totally enclosed EP = explosion proof



# WHAT TYPE OF VENTILATOR DO YOU RECOMMEND FOR EXPLOSION-PROOF ENVIRONMENTS?

If compressed air is available as your utility, we recommend our RF series ventilators or our Jectair (venturi style) air movers. Pneumatic-drive ventilators are often desirable for hazardous locations. If electric drive is preferred or required, we offer most of our fans and ventilators in explosion-proof models. Explosion-proof units require all electrical connections to be enclosed and moving mechanical pieces to be constructed of material so as not to create sparks. This requires special motors and starters, as well as fan blades and other moving parts to be made of non-sparking materials such as aluminum, stainless steel, fiberglass, or plastic.

# WHY ARE PLUGS NOT STANDARD ON EXPLOSION-PROOF UNITS?

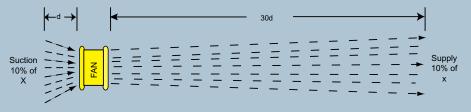
Local electrical codes can vary for hazardous location equipment operation, creating a variety of different plug-receptacle configurations. We recommend that either the plug be installed by a local electrician, or the type and part number of the correct plug be submitted to us in writing for factory installation to ensure local code compliance.

# WHAT IS THE MAXIMUM HORSEPOWER I CAN USE WITH 115V POWER?

A 1.5 HP motor is the largest practical power unit to effectively run on single-phase power. A larger HP motor will generate very large current in-rushes, tripping the electrical protection breaker. Our electrical units have thermal overload protection.

# IS THERE A DIFFERENCE IN AIR VOLUME ON THE SUCTION AND DISCHARGE OF THE VENTILATOR?

No. The given air volume is the same whether the ventilator is used as an exhauster or blower; however, there is a significant difference in the air velocity at a given distance away from the fan. For example: one foot (305 mm) away from the suction end of a 12 in (305 mm) fan, the air velocity will drop by 90 percent compared to only a three percent drop on the supply side.



Air velocity is reduced as the distance from the fan increases on both the inlet (exhaust) and outlet (delivery) sides; however, the rate of reduction in air velocity is significantly greater on the inlet side of the fan.

d = diameter of the fan facex = air velocity of the fan face

# DRESSER RAND. A Siemens Business

#### **COMMON TERMS**

#### CONFINED SPACE

Large enough area to be occupied by an individual, but with limited or restricted means for entry or exit; not normally designed for continuous occupancy.

#### CFM

Cubic feet per minute—
measurement of flow handled by a
fan

#### STATIC PRESSURE

Usually expressed in inches water gauge (Wg); pressure measured in a direction normal to the air flow; static pressure combined with velocity pressure equals total pressure.

#### **BLOCKED TIGHT STATIC PRESSURE**

Operating condition in which the fan outlet is completely closed, resulting in no air flow.

#### FREE AIR DELIVERY

Maximum airflow where static pressure across the fan is zero

#### CAPTURE VELOCITY

Air velocity at any point in front of the hood opening necessary to overcome opposing air currents and to capture the contaminated air at that point.

#### **DECIBEL LEVELS**

Sound data on COPPUS products are based on tests conducted with units operating at published speeds. No attachments for attenuating sound were used [dBA levels recorded at 5 ft (1.5 m)].



Economical, high-volume tube axial blower

# COPPUS AIR MAX-12

## MODEL/SPECIFICATIONS

#### **MOTOR**

TE 3/4 HP with integral on/off switch, 115V/6.8 amp, Class B insulation, auto reset thermal overload protection; GFCI at plugend on 115V models.

#### FREE AIR

2,200 cfm (3,740 m<sup>3</sup>/hr)

#### WEIGHT

44 lbs (18.14 kg

#### HOUSING

18-gauge steel, powder-coated with carry handle and anti-vibration foot pads; rolled bead on ends for added strength and attaching flexible ducting; safety screens attached per OSHA guidelines.

#### PLEASE NOTE:

Not available for Class 1, Div. 1 (hazardous locations) applications.

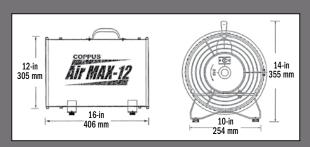
#### DESCRIPTION

This 12 in (305 mm), lightweight, rugged blower delivers up to 2,200 cfm (3,740 m<sup>3</sup>/hr) for confined space ventilation and fresh air supply.

#### FEATURES / ADVANTAGES

- · Rugged, all-steel housing construction
- Integral on/off motor switch
- Fixed guide vanes for improved performance
- Glass-reinforced, polypropylene, non-sparking fan blade
- 20 ft (6.1 m) cord with GFCI at plug end
- Anti-vibration foot pads
- · Available with TE motors only; not for use in hazardous areas





FREE AIR DECIBEL LEVELS
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Air MAX 12	74 dBA	
		MACDEL

AIR FLOW THROUGH DUCT (STRAIGHT RUNS)											
MODEL	FREE	AIR	10 ft 3.05 m		20 ft 6.10 m		30 ft 9.15 m				
	cfm	m³/hr	cfm	m³/hr	cfm	m³/hr	cfm	m³/hr			
Air MAX	2,200	3,740	2,120	3,602	2,025	3,440	1,890	3,211			





Ideal for utility underground and light industrial confined space ventilation

# COPPUS CADET®

# **MODEL/SPECIFICATIONS**

#### **MODEL VEP**

Vaneaxial hazardous location electric drive



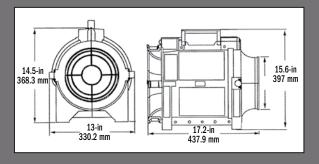
#### DESCRIPTION

These versatile, rugged and economical ventilators deliver exceptional air flow in a compact, lightweight design—and their non-corrosive injection-molded housing is nearly indestructible. They are ideal for utility underground and light manufacturing confined space ventilation and are available in a variety of models.

#### VANEAXIAL MODELS

- · Flame-resistant injection-molded housing
- Glass-filled, polyester resin, spark-resistant fan blade
- · Accommodates 8 in (203 mm) flexible duct
- 60Hz/50Hz AC motors
- Hazardous location motors NEC Class/Div1

#### DIMENSIONS





# COPPUS CADET® Vaneaxial and Electric

VANEAXIAL MODELS											
MODEL	DRIVE	MOTOR	НР	WEI	GHT	FREI	E AIR				
INIODEL	DNIVL	WOTON	111	lbs	kg	cfm	m³/hr				
VAC1	Electric 115V/60Hz	TE	1/2	35	16	867	1465				
VAC2	Electric 110V/50Hz	TE	1/2	35	16	804	1358				
VAC3	Electric 230V/60Hz	TE	1/2	35	16	867	1465				
VAC4	Electric 220V/50Hz	TE	1/2	35	16	804	1358				
VEP1	Electric 115V/60Hz	EP	1/2	40	19	867	1465				
VEP2	Electric 110V/50Hz	EP	1/2	40	19	804	1358				
VEP3	Electric 230V/60Hz	EP	1/2	40	19	867	1465				
VEP4	Electric 220V/50Hz	EP	1/2	40	19	804	1358				

PERFORMANCE THROUGH 90-DEGREE BEND(S)											
1-90-	degree	2-90-	degree	3-90-degree							
cfm	m³/hr	cfm	m³/hr	cfm	m³/hr						
776	1,318	766	1,301	756	1,284						
730	1,240	720	1,223	710	1,206						
776	1,318	776	1,301	756	1,465						
730	1,240	720	1,223	710	1,206						
730	1,240	659	1,119	602	1,023						
776	1,318	766	1,301	756	1,284						
730	1,240	720	1,223	710	1,206						
776	1,318	766	1,301	756	1,284						
730	1,240	720	1,223	710	1,206						

FREE AIR DECI	BEL LEVELS
VAC1	88 dBA



Rugged, reliable ventilator models

# COPPUS

VANO<sup>®</sup> 175CV & 250CV

#### **MODEL/SPECIFICATIONS**

#### MODEL 175CV

3/4 HP 1,500 cfm (2,549 m<sup>3</sup>/hr

#### MODEL 250CV

1 HP 3,000 cfm (5,098 m³/hr

#### HAZARDOUS LOCATION MODELS

VANO models are available with hazardous location (EP\*) motors that meet NEC Class I, Division I Group D and Class II, Division I, Groups E, F, G specifications.

\*EP models do not include plugs

# VANO CV (Sleeve removed) VANO CV (Sleeve installed)

#### DESCRIPTION

COPPUS ventilators revolutionized air moving equipment more than 60 years ago with the introduction of the VANO models. The VANO models offer a fixed guide vane design that delivers high volumes of air while maintaining static pressure for exhausting fumes and delivering fresh air. A rugged, durable, high-performance design makes the VANO models ideal for ventilating tanks, process vessels, tank cars, manholes and other confined spaces.

#### FEATURES / ADVANTAGES

- Straightening fixed guide vanes for improved static pressure performance
- · Accepts ducting at inlet and outlet ends
- · Converts to exhaust fumes from bottom of tanks
- Available with totally enclosed (TE) or explosion-proof (EP) motors and compatible switch; all models supplied with 15 ft (4.572 m) power cord
- Heavy-gauge, powder-coated steel and cast aluminum construction
- Spark-resistant fan blades
- Automatic thermal overload protection standard on VANO 175CV and 250CV models
- · Optional tripod and transport cart

#### **DIMENSIONS**

MODEL			WT	Duct			
IVIODEL	Α	В	С	D	Е	lbs/kgs	inch/mm
175CV	8.38	31.88	10.62	13.75	11.38	62	8
Sleeve removed	213	810	270	349	289	28	203
175CV	8.38	38.88	8.38	13.75	11.38	73	8
Sleeve installed	213	988	213	349	289	33	203
250CV	12	33	12.25	15.62	13.25	86	12
Sleeve removed	305	838	311	397	337	39	305
250CV	12	36	12	15.62	13.25	93	12
Sleeve installed	305	914	305	397	337	41	305



# COPPUS

**VANO**° 175CV & 250CV

#### **CONVERTIBLE DESIGN**

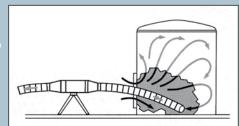
By simply removing the inlet sleeves, the VANO 175CV and 250CV convert to vertical exhaust units





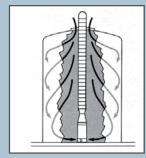
# WITH INLET SLEEVE INSTALLED

The flexible duct can be attached to inlet and outlet ends. This allows fumes to be exhausted from a confined space, or fresh air to be delivered from a remote area.



#### WITH INLET SLEEVE REMOVED

Cut-outs on inlet end of CV models are exposed for exhausting heavier-than-air fumes from the bottoms of tanks, vats, drums, and other confined spaces.



## **OPTIONAL ACCESSORIES**

#### TRIPOD

Lifts VANO 175 and 250 models of ground to prevent



and allow smooth duct flow into elevated confined space openings. Bolts to VANO and allows positioning from 45 degrees up to 45 degrees down. Legs fold for storage. Also accepts Jectair models.

#### TRANSPORT CART

Built of tubular steel with large diameter rubber tires increases portability of VANO 175 and 250 models. Duct can be attached without removing VANO from cart. Built-in crane lift hook.

# **TECHNICAL DATA**

FREE AIR DEC	IBEL LEVELS
VANO 175CV	90 dBA
VANO 250CV	92 dBA

AIR FLOW THROUGH FLEXIBLE DUCT (STRAIGHT RUNS)											
MODEL	10 ft 3.05 m		20 ft 6.10 m		30 ft 9.15 m		50 ft 15.25 m				
	cfm	m³/hr	cfm	m³/hr	cfm	m³/hr	cfm	m³/hr			
175CV	1,400	2,379	1,300	2,209	1,200	2,039	1,080	1,835			
250CV	2,940	5,098	2,620	4,452	2,480	4,214	2,300	3,908			

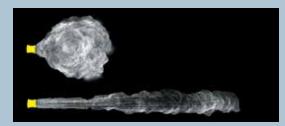
Performance schedule represents 60 Hz synchronous speeds; 50 Hz models perform at approximately 80 percent of listed schedules.

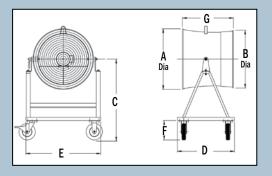


#### ADJUSTABLE GUIDE VANES

Adjustable guide vanes create a number of airflow patterns from gentle breeze to jet blast. Most efficient air flow can be determined by positioning guide vanes during







Powerful industrial fan for cooling products processes and personnel

# CUPPUS DOUBLE-DUTY HEAT KILLER

#### DESCRIPTION

With airflows up to 17,000 cfm (28,890 m³/hr) the Double-Duty™ Heat Killer (DDHK) is one of the most powerful and versatile portable air movers on the market today. The patented, adjustable guide vane design allows air flow control—from a gentle breeze for personnel cooling, to a concentrated jet blast for product and process cooling.

#### FEATURES / ADVANTAGES

- Adjustable guide vanes allow varied air movement from a gentle breeze to a jet blast
- · Available in 24 in (610 mm) and 30 in (762 mm) models
- · Available in floor stand or wall mount models
- Heavy-duty, rugged steel housing and frame
- Protective screens meet OSHA guidelines
- · Available with TE and EP motors
- Hazardous location switches and motors meet NEC Class I, Division I, Group D and Class II, Division I, Groups F and G specifications
- Thermal overload protection on motors

Note: EP plugs sold separately to meet local codes

#### **DIMENSIONS**

	FLOOR STAND DIMENSIONS											
FAN SIZE		in/mm										
SIZE	Α	В	С	D	Е	F	G					
24 in 610 mm	29.6 752	28.3 719	39.5 1,003	28.0 711	36.5 927	9.5 241	25.0 635	250 113				
30 in 762 mm	36.8 935	33.4 848	39.5 1,003	28.0 711	36.5 927	9.5 241	28.0 711	340 154				



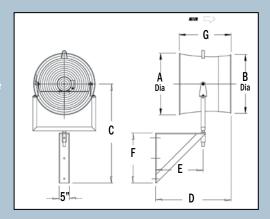
# COPPUS DOUBLE-DUTY HEAT KILLER



#### **DDHK WALL MOUNT KIT**

Easy retrofit wall mount kits are available for existing floor stand models; kits include wall bracket and fan U-bracket.

- Frees up valuable floor space
- Ensures permanent location
- Design permits 360 degree rotation with variable tilt up or down of 155 degrees (90 degrees down, 65 degrees up)



WALL MOUNT DIMENSIONS											
FAN		in/mm									
SIZE	А	В	С	D	Е	F	G				
24 in 610 mm	29.6 752	28.3 719	47.6 1208	36.4 925	22.9 582	24.0 610	25.0 635				
30 in 762 mm	36.8 935	33.4 848	52.7 1338	39.6 1006	25.1 638	26.1 664	28.0 711				

# TECHNICAL DATA

AIR VELOCITIES FPM (M/MIN) AT VARIOUS DISTANCES FROM FAN									
MODEL	10 ft		30 ft		50 ft		70 ft		90 ft
	3 m		9 m		15 m		21 m		27 m
	JB	DF	JB	DF	JB	DF	JB	DF	JB
24K10D	1,675	670	840	375	560	280	350	230	185
	508	203	255	114	170	85	106	70	56
30K30D	2,250	1,280	1,000	520	900	340	700	310	475
	686	390	304	159	274	104	213	95	145

JB = jet blast <u>DF = diffused flow</u>

FREE AIR DECIBEL LEVELS						
24K07D	79 dBA					
24K10D	85 dBA					
30K30D	92 dBA					

PERFORMANCE SPECIFICATIONS								
MODEL	FAN	SIZE	MO	TOR	AIR VOLUME			
INIODEL	in	in mm		rpm	cfm	m³/hr		
24K07D	24	610	3/4	1,750	7,100	12,060		
24K10D	24	610	1	1,750	9,500	16,140		
30K30D	30	610	3	1,750	17,000	28,890		





High-performance, highly efficient Venturi air movers

# COPPUS JECTAIR® HP AND HORNET HP

#### **MODEL/SPECIFICATIONS**

#### **OPERATING PRINCIPLE**

Compressed air or steam\* is admitted into the Jectair through a single inlet connection in the housing leading to the mixing chamber. The air or steam jetted from the nozzle creates a "Venturi" action that induces a large volume of surrounding air to enter the Jectair through the aerodynamic inlet bell. The air is then discharged at high velocity through the horn-shaped diffuser.

st Steam use on steel diffuser units only.

NOTE: Operating efficiency depends on compressed air volume and pressure (see efficiency performance charts on next page).

#### SAFFTY PRECAUTIONS

- Use bonding cables (standard on all COPPUS Jectair air movers) when operating in hazardous locations to prevent static electricity discharges
- Secure unit before admitting compressed air (or steam) to prevent damage or injury from high-reaction force
- Do not allow solid objects or debris to enter inlet housing during operation
- When exhausting fumes from an enclosed vessel, take care not to create a vacuum that could collapse the vessel

#### JECTAIR HP DESCRIPTION

The unmatched performance of the COPPUS Jectair® HP is recognized throughout the industry. When compared with older-style air horns, the patented air mixing chamber of the Jectair® HP can produce up to a 40:1 air flow conversion and up to 26 percent savings on compressed air consumption (see efficiency performance charts on next page).

#### FEATURES / ADVANTAGES

- · Available in five sizes: 3S-HP, 3-HP, 6-HP, 8-HP, or 9-HP
- High-performance (HP) and Hornet models available in three sizes: 3S-HP 3-HP and 6-HP
- Air flows range from 1,370 to 8,900 cfm  $(2,328 \text{ to } 15,121 \text{ m}^3/\text{hr})$
- Induction ratios up to 40:1
- Multiple expansion nozzles machined into housing
- High static pressure capabilities
- Diffuser material available in steel, aluminum or shock-resistant polymer (Hornet HP)
- No moving parts (virtually maintenence-free)
- Static bonding cable (standard on all models) with spring tension grip and replaceable contact tips

#### **OPTIONS**

- · Accepts flexible duct on diffuser end
- · Inlet duct adapter available
- Tripod for stationary mounting available (see accessories page)

#### **JECTAIR HORNET DESCRIPTION**

The Jectair Hornet HP features a lightweight, shock-resistant, conductive polymer diffuser that is virtually indestructable

#### JECTAIR HORNET FEATURES / ADVANTAGES

- · Available in three sizes: 3S-HP, 3-HP and 6-HP
- Polymer safely dissipates static electricity charges
- Diffuser is constructed of linear low-density polyethylene, rated UL 94 with maximum operating temperature of 160° Fahrenheit (93° Celsius)





# **TECHNICAL DATA**

# COPPUS JECTAIR® HP AND HORNET HP

#### **EFFICIENCY PERFORMANCE AT SELECT INLET PRESSURES** INDUCTION RATIO = cfm of total airflow/cfm of compressed air

INLET PRESSURE	MODEL	AIR FLOW			IR MPTION	INDUCTION RATIO	BLOCK TIGHT STATIC PRESSURE		
FNESSUNE		cfm	m³/hr	cfm	m³/hr		inch	mm	
	3S-HP	1,370	2,328	47	80	29.1	5.8	147	
	3-HP	1,520	2,595	47	80	32.3	5.8	147	
60 psig 4,2 kg/cm²	6-HP	3,980	6,762	98	167	40.6	4.3	109	
T,Z Kg/CIII	8	5,600	9,515	178	302	31.5	3.9	99	
	9	6,880	11,096	265	450	25.8	5.5	140	
	3S-HP	1,530	2,600	61	104	25.1	7.5	191	
	3-HP	1,700	2,888	61	104	27.8	7.5	191	
80 psig 5,6 kg/cm²	6-HP	4,500	7,645	126	214	35.7	5.6	132	
3,0 kg/cm	8	6,250	10,620	233	396	26.8	5.2	132	
	9	8,000	13,592	366	571	23.8	6.8	173	
	3S-HP	1,660	2,820	72	122	23.0	8.9	224	
100 psig 7 kg/cm²	3-HP	1,860	3,160	72	122	25.8	8.9	224	
	6-HP	4,870	8,274	153	260	31.8	6.7	170	
/ kg/ciii	8	6,750	11,469	282	479	23.9	6.2	157	
	9	8,900	15,121	410	697	21.7	7.7	196	

VENTURI							
ITEM	PSIG	dBA					
Jectair 3	80	88					
Jectair 3	60	85					
Jectair 3	40	81					
Jectair 6	80	92					
Jectair 6	60	89					
Jectair 6	40	85					
Jectair 8	80	94					
Jectair 8	60	91					
Jectair 8	40	87					
Jectair 9	80	95					
Jectair 9	60	92					
Jectair 9	40	88					

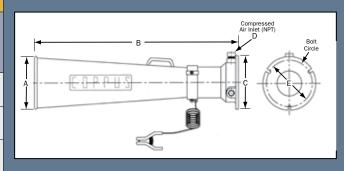
Maximum operating pressure 150 psig (10.5 kg/cm2)

#### PERFORMANCE THROUGH VARIOUS LENGTHS OF FLEXIBLE DUCT AT 80 PSIG (7 KG/CM<sup>2</sup>)

MODEL	DUCT Diameter	FREE AIR	20 ft/6 m	30 ft/9 m	40 ft/12 m	50 ft/15 m
INIODEL	in/mm	cfm/m³/hr	cfm/m³/hr	cfm/m³/hr	cfm/m³/hr	cfm/m³/hr
3-HP	8/203	1,700/2,888	1,550/2,634	1,480/2,515	1,410/2,396	1,350/2,294
6-HP	12/305	4,500/7,645	4,020/6,830	3,860/6,558	3,715/6,312	3,580/6,083
8	14/356	6,250/10,620	5,550/9,431	5,280/8,972	5,050/8,581	4,850/8,241
9	14/356	8,000/13,592	6,850/11,640	6,550/11,130	6,250/10,620	6,000/10,195

				in/mm			
MODEL	٨	D	C	D	MOU	NTING S	
	Α	Ь	C	ן ט	Е	No	

	in/mm								
MODEL	Α	В	С	D	MOUNTING		LOTS	WT lbs/kgs	
	ζ	U	C	D	Е	No.	Width	103/1893	
3S-HP	6.0 152	16.5 419	7.5 190	0.5 13	6.5 165	3	0.4 10	6 2.7	
3-HP	7.3 185	33.0 838	7.5 190	0.5 13	6.5 165	3	0.4 10	9 4.1	
6-HP	12.0 305	44.2 1,123	11.5 292	1 25	10.8 274	3	0.4 10	21 9.5	
8	14.0 356	46.0 1,168	14.3 363	1 25	13.5 345	3	0.5 13	35 15.9	
9	14.0 356	46.0 1,168	16.8 427	1 25	15.3 387	10	0.9 23	42 19.0	





Delivers large volume with high-static pressure capabilities

# COPPUS TA16

# MODEL/SPECIFICATIONS

#### **MODEL TA16-5500**

2-HP, 5,500 cfm (9,345 m³/hr) free ai

#### **MODEL TA16-5000**

1 1/2-HP, 5,000 cfm (8,495 m<sup>3</sup>/hr) free air



FA16 with optional caster kit

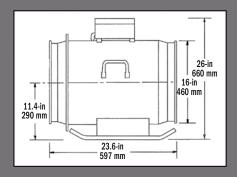
#### DESCRIPTION

The unique fan blade design not only allows exceptionally high air volume but also maximizes static pressure for better performance through longer runs of air duct. Typical ventilation applications include large tanks, tunnels, towers, and shipboard compartments; this fan is also ideal for product and process cooling.

#### FEATURES / ADVANTAGES

- TE or EP motor
- · Thermal overload protection
- · Powder-coated, heavy-gauge steel housing
- · Cast-aluminum or glass-filled fan blade provides spark-resistance
- Skid-mounted for stability (optional casters available)
- Duct can be connected at inlet and outlet ends
- · Optional caster kit availables

#### DIMENSIONS



FREE AIR DECI	BEL LEVELS
TA16	96 dBA

AIR FLOW THROUGH FLEXIBLE-DUCT (STRAIGHT RUNS)								
MODEL	10 3.0		50 15.2	ft !5 m	100 ft 30.5 m			
	cfm	m³/hr	cfm	m³/hr	cfm	m³/hr		
TA16-5500 - 2HP	5,320	9,039	4,775 8,113		4,250	7,721		
TA16-5000 - 1 1/2HP	4,835	8,215	4,340	7,379	3,875	6,585		



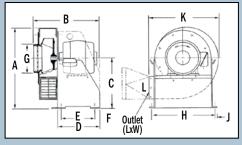


#### **ELECTRICAL SPECIFICATIONS**

- Ventair models available with TE or EF (NEC classification) motors
- Single-phase (TM-4 only) specifications
- Multiple motor electrical classification

#### OPTIONS AND ACCESSORIES

- Motor starters
- Beaded or flanged diffusers
- Flexible duct
- Multiple inlet duct adapter
- Forklift adapter
- Vibration isolators



# High-pressure centrifugal blower/exhauster

# COPPUS VENTAIR® TM

#### DESCRIPTION

This is a rugged, high-volume, high-pressure centrifugal fan. Backwardly inclined fan blades yield stable air flow through small diameter or long runs of duct. The high static pressure capabilities make this an ideal air mover for supplying fresh air or source-capturing welding and other fumes for multiple remote locations with optional, multiple inlet adapter.

#### FEATURES / ADVANTAGES

- Available in 1-, 2-, 5-, 15-, and 30-HP motors producing up to 10,700 cfm (18,179 m<sup>3</sup>/hr)
- One-piece, cast aluminum, spark-resistant, abrasion-resistant, dynamically balanced fan wheel
- Heavy-gauge steel housing and base protects fan and motor
- Backward curved airfoil-shaped blades provide non-overloading power characteristics allowing peak performance through long runs of duct
- TE and EP motors available
- 3,500 rpm motor directly connected to the fan wheel
- · Variable outlet configuration



Optional four-inch (101.6 mm), multiple-duct adapter

#### DIMENSIONS

MODEL	in/mm								L (OUTLET)	WT		
MODEL	А	В	С	D	Е	F	G	Н	J	K	in/mm	lbs/kgs
TM-4	22.5	18.8	14.0	12.0	8.0	2.0	8.0	16.5	1.0	19.0	7.4 X 5.5	110
	572	478	356	305	203	51	203	419	25	483	188 X 10	50
TM-5	26.2	23.6	16.5	15.0	11.7	1.5	10.0	19.5	1.0	22.0	8.7 X 6.6	130
	665	599	419	381	298	38	254	495	25	559	221 X 168	59
TM-6	28.8	24.9	17.5	15.5	12.2	1.5	12.0	22.5	1.0	25.2	9.6 X 7.4	205
	732	632	445	394	311	38	305	572	25	651	244 X 234	93
TM-8	35.6	32.6	22.0	21.0	16.0	2.0	14.0	28.8	1.5	30.0	11.5 X 9.2	550
	904	828	559	533	406	51	356	734	38	762	292 X 234	250
TM-9	42.0	38.5	26.0	27.0	22.7	2.0	16.0	31.5	1.5	34.2	11.5 X 9.2	670
	1,067	978	660	686	578	51	406	800	38	870	292 X 234	304

## **TECHNICAL DATA**

FREE AIR DECIBEL LEVELS						
TM-4	84 dBA					
TM-5	88 dBA					
TM-6	94 dBA					
TM-8	100 dBA					

#### AIR DELIVERY AT 3.500 RPM

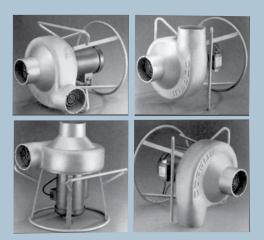
MODEL	НР	FREE AIR		NOMINAL DUCT SIZE		STATIC PRESSURE to 24 inch WG max	
		cfm m³/hr		in	mm	in	mm
TM-4	1	1,700	2,887	8	203	6.0	152
TM-5	2	2,500	4,248	10	254	8.2	208
TM-6	5	4,100	6,966	12	305	12.7	323
TM-8	15	7,450	12,658	14	356	18.6	472
TM-9	30	10,700	18,179	16	406	24.2	615



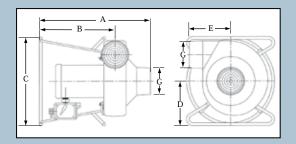
Versatile centrifugal ventilator for source capture fume exhaust

# **COPPUS**PORTAVENT®

## **MODEL/SPECIFICATIONS**



Unique stand design offers multiple set-up options.



#### DESCRIPTION

The design, performance and versatility of the PORTAVENT centrifugal ventilator make it ideal for a wide range of industrial applications—welding and other fume removal; small tank purging; equipment cooling; confined space ventilation; and other maintenance and safety applications.

#### FEATURES / ADVANTAGES

- Available in three models offering 560 to 940 cfm (951 to 1,597 m³/hr)
- · Direct-drive 3,500 RPM fan motor
- Cast aluminum fan and housing provide spark-resistant construction
- Unique, multi-position stand offers a variety of convenient set-ups
- Accepts flexible duct at inlet and outlet ends
- Backwardly inclined airfoil blades prevent motor overloads
- Inlet and outlet screens meet OSHA standards
- TE and EP motors available on all models

#### DIMENSIONS

MODEL	in <b>/</b> mm									
INIODEL	А	В	С	D	Е	F	G			
PV-500	22.4	14.8	19.0	9.5	8.4	5.4	4.9			
	569	376	483	241	213	137	124			
PV-750	22.9	15.6	19.0	9.5	9.3	5.9	5.9			
	582	396	483	241	236	150	150			
PV-1000	22.9	15.6	19.0	9.5	9.3	5.9	5.9			
	582	396	483	241	236	150	150			

MODEL	WT lbs/kgs		FREE AIR DELIVERY	NOMINAL DUCT SIZE	STATIC PRESSURE BLOCK TIGHT	
	TE	EP	cfm/m³/hr	in/mm	(in H <sub>2</sub> 0)	
PV-500	57 26	60 27	560 952	5 127	5.3	
PV-750	69 31	72 32	815 1,385	6 152	8.5	
PV-1000	70 32	73 33	940 1,597	6 152	7.0	

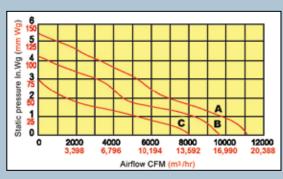
FREE AIR DECIBEL LEVELS					
PV-500	84 dBA				
PV-750	87 dBA				
PV-1000	90 dBA				



Air- or steam turbinedriven blower/exhauster

# COPPUS CP-20

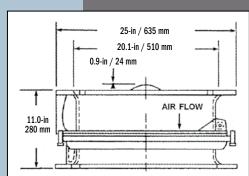
## **MODEL/SPECIFICATIONS**

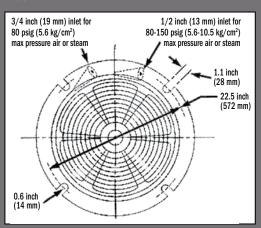


#### DESCRIPTION

This powerful fan is designed for fast and thorough degassing, ventilating or cooling of large process vessels such as columns, towers, reactors, scrubbers, furnaces, and storage tanks.

- Delivers air flow up to 11,200 cfm (19,029 m³/hr)
- · Can be used as blower or exhauster
- · Fits 20 in (508 mm) API tank opening
- Cast aluminum housing and fan blade
- · Stainless steel turbine buckets
- Separate stainless steel nozzles for high- or low-pressure operation
- · Fan assembly shaft rotates on permanently sealed ball bearings
- Stationery expansion nozzles





#### **TECHNICAL DATA**

AIR AND STEAM DRIVEN						
CP-20	80 psig	108 dBA				
CP-20	60 psig	107 dBA				
CP-20	40 psig	105 dBA				

High-pressure inlet equals small nozzle - 1/2 in NPT connection Low-pressure inlet equals large nozzle - 3/4 in NPT connection

STEAM AND AIR CONSUMPTION							
STEAM/AIR PRESSURE psig	STEAM CON lbs/hr	SUMPTION / kg/hr	AIR CONSUMPTION scfm / m³/hr				
kg/cm <sup>2</sup>	SMALL NOZZLE	LARGE NOZZLE	SMALL NOZZLE	LARGE NOZZLE			
150 10.6	640 209		220 178				
115 8.1	510 231		178 302				
80 5.6	380 172	740 336	128 217	250 425			
60 4.2		590 268		194 330			
40 2.8		440 200		142 241			





#### 

# RF-24 PERFORMANCE AIRFLOW (m³/hr) 0 3,398 6,796 10,194 13,592 16,990 20,388 23,786 27,184 229 203 STATIC PRESSURE mm 4 3 0 2,000 4,000 6,000 8,000 10,000 12,000 14,000 16,000 AIRFLOW (cfm)

#### Air-driven reaction fans

# COPPUS

REACTION FANS

(RF-12, RF-16, RF-20, RF-24)

#### DESCRIPTION

Rugged, cast aluminum housing and fan blade make these fans ideal for hazardous locations and demanding ventilation projects. The RF design uses action-reaction principles; compressed air is discharged through nozzles located at the tip of the fan blade providing extremely efficient, high-volume, low-maintenance air movers.

#### RF-20. RF-24 FEATURES / ADVANTAGES

- · 11,000 to 16,900 cfm (18,689 to 28,713 m<sup>3</sup>/hr) at 80 psig\*
- · Use for fresh air supply or fume exhaust
- · Can be carried or rolled to job site
- · Spark-resistant cast aluminum housing and fan blade
- Permanently lubricated bearings
- Flanges mate with 20 in (508 mm) and 24 in (610 mm) API tank openings

#### RF-12, RF-16 FEATURES / ADVANTAGES

- · 2,100 to 5,100 cfm (3,566 to 8,665 m³/hr) at 80 psig
- Use for fresh air supply or fume exhaust
- · Low compressed air consumption
- Spark-resistant, cast-aluminum housing and fan blade
- Virtually maintenance free
- · Permanently lubricated bearings eliminate line oiler
- Cast-in handles and feet
- · Cast-in bead to accept 12 in (305 mm) and 16 in duct (406 mm)
- · Bolt holes allow optional adapter plates attachment

#### SWING-OUT ASSEMBLY FOR RF-20/24 AND CP-20

Personnel and equipment egress or entrance to tanks and vessels can be achieved quicker, easier and safer with the RF-20/24 and CP-20 swing-out models; mounts to standard API 20 in (508 mm)

or 24 in (610 mm) tank openings. Swing-out gate (constructed of cast aluminum) is held in closed position with industrial strength hook and loop fastener that can be opened and closed easily by pulling or pushing.



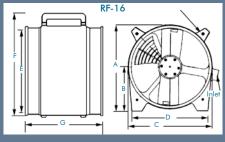
\*Maximum operating pressure 100 psig (7 kg/cm2)



# **TECHNICAL DATA**

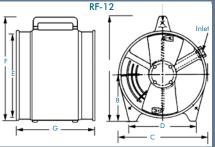
# COPPUS REACTION FANS (RF-12, RF-16, RF-20, RF-24)

	RF-12, RF-16 DIMENSIONS								
MODEL	in/mm								
MODEL	А	A B C D E F G							
RF-12	14.5 368								
RF-16	16.4 416	8.4 213	17.4 442	14.5 368	15.4 391	15.8 401	12.0 305	50 23	



#### RF-12, RF-16 FREE AIR OPERATING DATA AIR FLOW DIVIDED BY CONSUMED AIR = DELIVERY RATION (EFFICIENCY)

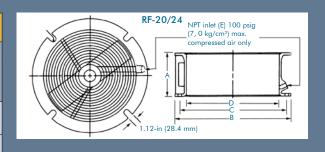
MODEL	INI PRES	LET SURE	A CONSUI		TOTAL AIR FLOW				DELIVERY RATIO	INLET CONNECTION
	psig	kg/cm <sup>2</sup>	scfm	m³/hr	scfm	m³/hr	NATIO	NPT		
RF-12	80	5.6	61	104	2,140	3,636	35	3/4 inch		
RF-16	80	5.6	144	246	5,100	8,665	35	3/4 inch		



#### RF-12, RF-16 PERFORMANCE SPECIFICATIONS AIR FLOW THROUGH FLEXIBLE DUCT AT 80 PSIG (cfm (m³/hr)

	DUCT Diameter	STRAIGHT LENGTH OF DUCT							
MODEL	DUCT Diameter	20 ft/6 m	30 ft/9 m	40 ft/12 m	50 ft/15 m	100 ft/31 m			
	inch/ mm	cfm/ m³/hr	cfm/ m³/hr	cfm/ m³/hr	cfm/ m³/hr	cfm/ m³/hr			
RF-12	12/305	2,020/3,433	1,960/3,331	1,910/3,246	1,870/3,178	1,680/2,855			
RF-16	16/406	4,850/8,241	4,750/8,071	4,600/7,816	4,550/7,731	4,150/7,052			

RF-20, RF-24 DIMENSIONS								
in/mm								
MODEL	MODEL A B			C D	F	BOLT	WT lbs/kgs	
	Α	Ь	Ü	U	L	SIZE	NO.	103/1893
RF-20	10.2 260	24.7 629	22.5 572	19.5 495	0.75 19	1.12 28.4	4	69 31
RF-24	11.6 294	31.2 794	30.2 768	24.0 610	1 25	1.12 28.4	4	160 73



#### RF-20, RF-24 FREE AIR OPERATING DATA AIR FLOW DIVIDED BY CONSUMED AIR = DELIVERY RATION (EFFICIENCY)

MODEL		LET SURE	A CONSUI			TOTAL AIR FLOW		AIR FLOW D		INLET CONNECTION
	psig	kg/cm <sup>2</sup>	scfm	m³/hr	scfm	m³/hr	RATIO	NPT		
RF-20	60	4.2	160	271	7,000	11,893	59	3/4 in		
NF-20	80	5.6	210	375	11,000	18,689	53	3/4 1/1		
RF-24	60	4.2	324	550	14,600	24,804	45	1 in		
NF-24	80	5.6	400	680	16,900	28,713	42	1 1/1		

AIR-DRIVEN								
ITEM	ITEM PSIG dBA							
RF-12	80	104						
RF-12	60	101						
RF-16	80	109						
RF-16	60	107						
RF-20	80	108						
RF-20	60	106						
RF-24	80	111						
RF-24	60	109						





# STEAM/COMPRESSED AIR TURBINE DRIVES MODEL C-12A

**SUPPLY Model** 

delivers 5,350 cfm (9,090 m<sup>3</sup>/hr)

**EXHAUST Model** 

delivers 4.600 cfm (7.815 m³/hr)

#### MODEL C-15A

**SUPPLY Model** 

delivers 8.400 cfm (14.275 m<sup>3</sup>/hr)

**EXHAUST Model** 

delivers 6,500 cfm (11,044 m³/hr̀

#### WATER TURBINE DRIVES MODEL C-12AWC

**SUPPLY Model** 

delivers 5.000 cfm (8.495 m<sup>3</sup>/hr)

**EXHAUST Model** 

delivers 4.700 cfm (7.985 m³/hr)

#### MODEL C-15AWC

SUPPLY Model

delivers 7,400 cfm (12,573 m³/hr

**EXHAUST Model** 

elivers 5.700 cfm (9.769 m<sup>3</sup>/hr)

#### SAFETY PRECAUTIONS

Always be sure unit is connected to a suitable ground connection. Mounting on non-conductive adapters or free-standing use requires a bonding cable.



Available adapters for:

- Butterworth deck and tank opening (pictured)
- Duct adapter

# Steam-, air- and water turbine-drive ventilators

# COPPUS MARINE VENTILATORS

#### DESCRIPTION

These rugged, dependable cargo tank ventilators have served the shipping industry for many years. They are ideal for on-board gas-freeing, drying and ventilation operations and are available in supply or exhaust models.

#### STEAM/COMPRESSED AIR TURBINE-DRIVE MODELS FEATURES / ADVANTAGES

- Cast iron turbine housing with aluminum cover
- · Bronze turbine wheel
- · Grease-type ball bearings
- · Cast aluminum fan and fan casing
- Stainless steel fasteners, mounting studs and protective screen

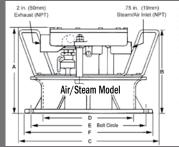
#### WATER TURBINE-DRIVE MODELS FEATURES / ADVANTAGES

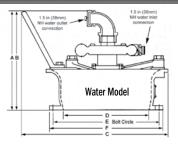
- · Cast aluminum anodized turbine housing
- · Cast aluminum anodized impeller
- · Cast aluminum inlet and outlet water connections
- · Grease-sealed stainless steel ball bearings
- · Cast aluminum fan and fan casing
- · Stainless steel fasteners and protective screen

#### DIMENSIONS

	in/mm								NET*
MODEL	А	В	С	D	Е	F	BOLT SLOTS		WT
							SIZE	NO.	lbs/kgs
C-12A	12.6 321	14.2 362	20.5 521	12.5 318	15.3 390	16.8 427	0.93 24	10	100 45
C-15A	21.0 533	14.2 362	22.2 565	15.3 387	20.5 521	21.5 546	1.12 28	8	120 54
C-12AW	14.8 376	14.2 362	22.5 572	12.5 318	15.3 390	16.8 427	0.93 24	10	63 28
C-15AW	16.5 419	14.2 362	24.5 622	15.2 387	20.5 521	21.5 546	1.12 28	8	77 35

\*Net weights shown are supply units.







#### **OPERATING PRINCIPLE**

Compressed air or steam is admitted into the Marine Venturi through a single inlet connection in the housing leading to the mixing chamber. The air from the nozzle creates a Venturi action that induces a large volume of surrounding air to enter through the inlet end. The air is then forced out through the outlet at high velocity

Lightweight, deck-mount, compressed air drive ventilator

# COPPUS

MARINE VENTURI

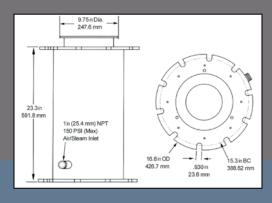
#### DESCRIPTION

Easy to transport, rugged and maintenance-free shipboard ventilator for degassing or delivering fresh air supply to cargo tanks and other on-board confined spaces.

#### FEATURES / ADVANTAGES

- Delivers 4,870 cfm (8,274 m³/hr) operating with 100 psig compressed air
- Spark-resistant, corrosion-resistant, powder-coated aluminum construction
- · Weighs only 32 lbs (15 kg)
- Mates with 12 in (305 mm) Butterworth deck openings in either supply or exhaust set-up
- Built-in flange on outlet end accepts 10 in (254 mm) flexible duct, nozzles
- Stainless steel fasteners, studs and protective screen

#### **DIMENSIONS**



AIR-DRIVEN					
ITEM	PSIG	dBA			
Marine Venturi	80	92			

MARINE VENTURI SPECIFICATIONS								
INLET PRESSURE			IR MPTION	TO <sup>-</sup> AIR F		INDUCTION RATIO		
psig	kg/cm <sup>2</sup>	cfm	m³/hr	cfm	m³/hr	KATIU		
60	4.2	98	167	3,980	6,762	40.6		
80	5.6	126	214	4,500	7,645	35.7		
100	7	150	214	4,870	8,274	31.8		

# COPPUS VENTILATORS ACCESSORIES

#### **DUCT CANISTER**

Extend the life of your duct with the protection of a COPPUS high-density, light-weight polyethylene canister; makes transporting and storage easier and safer.

Canisters for available duct sizes

- 8 in x 25 ft (203 mm x 7,500 mm)
- · 12 in x 20 ft (305 mm x 6,000 mm
- 16 in x 30 ft (406 mm x 9,000 mm)



#### FEATURES AND SPECIFICATIONS - ALL VARIETIES

- · Duct: wire supported, non-collapsible
- Quick and easy cinch belt securely fastens duct to blower housings and duct ends
- Integral rigid duct end allows easy coupling of duct without the need for separate splicer accessory
- Available diameters are 8 in (203 mm), 12 in (304.8 mm), 16 in (406 mm), 20 in (508 mm), and 24 in (610 mm); larger diameters available on request
- Available lengths: 10 ft (3 m) and 2 ft (7.5 m); duct can be coupled together for longer runs
- Temperature range: -40° F (-40 degrees C) to +250° F (+121° C)
- Meets UL-94 specifications for flame retardant material
- · Retractable for easier, safer storage
- Source capture duct: close-pitched, wire-supported and features smooth interior walls for reduced flow restriction; available in 4 in (102 mm), 5 in (127 mm) and 6 in (152 mm) diameters

#### FLEXIBLE AIR DUCT

A large selection of flexible air duct for a variety of ventilation applications is available. Our most popular heavy-duty duct features impregnated polyester material designed for harsh, industrial environments. Other

options include economical light-duty duct

source capture
duct and
hazardous
location, anti



use; rotates 360 degrees for precise direction of air-flow and accommodates 3-HP and 6-HP Jectair sizes. Installs quickly and easily with two quick-release clamps. Large feet provide stability during operation, and spring-loaded legs fold up for easy transport and storage.



#### TRANSPORT CART

Heavy-duty cart allows easier transportation of VANO 175CV and 250CV ventilators (which can remain on cart during operation); includes crane-lifting loop.
WEIGHT: 25 lbs (11kg)

#### VANO TRIPOD

Attaches to VANO 175CV or 250CV model; makes positioning of units and direction of airflow easier by rotating 360 degrees on a 45-degree plane; spring-loaded legs fold up for easy transport and storage.

WEIGHT: 19 lbs (9kg)





For more than 90 years, COPPUS portable ventilators and cooling products have been recognized as leaders in providing reliable ventilation to meet the demands of safety and maintenance personnel around the world.

#### INDUSTRIES SERVED

COPPUS portable ventilators serve a variety of industries that require a reliable fresh air supply in confined spaces for process cooling, equipment cooling and personnel cooling to increase safety and improve production.

These industries include:

**PAINTING AND COATING:** Drying and curing, fume exhaust, fresh

air supply for comfort and safety

**HIGH-HEAT PROCESS STEEL:** Process cooling, personnel cooling **ELECTRIC AND GAS UTILITIES:** Underground ventilation, equipment

cooling, fume exhaust

**PAPER:** Confined space ventilation, personnel cooling **SHIPBUILDING:** Welding fume exhaust, fresh air supply

MARINE: Cargo tank ventilation

**OIL REFINING:** Equipment cooling, confined space ventilation,

personnel cooling

CHEMICAL MANUFACTURE: Fume exhaust and ventilation,

personnel cooling

**BEVERAGE:** Fume exhaust, process cooling

POWER GENERATION: Confined space ventilation, personnel cooling

For more information about COPPUS portable ventilation products, contact us at:

DRESSER-RAND SIEMENS GOVERNMENT TECHNOLOGIES 37 COATS STREET WELLSVILLE, NY 14895 WWW.COPPUS.COM

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